say that it was not delivering the exon the primary.

expected results.

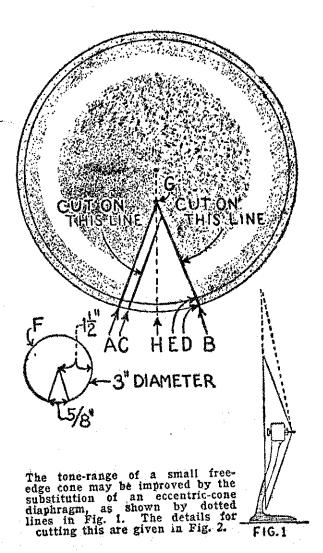
Shellac and Laminations.

there is electrical connection from standpoint. plate to plate across the section of the core. Incidentally, too, the shellac for any desired size of cone are given. deadens any mechanical rattle that As the "short" side of the cone can exmay be present through looseness of tend down only to the base of the laminations.

Improving Small Cone Speakers.

from "Radio News," and will doubtless using a piece of string as the compass. interest many owners of such speak. The circle 'E' is scratched on the sur-

"In this day of high-quality broad-



that does not reproduce the entire musical scale, or nearly so, is missing a great part of the joys of radio. The broadcasting stations have improved the quality of their transmitters, and radio reproduction is excellent-providing the receiver and reproducer are of the proper design.

"The large cone speaker is capable of reproduction of the highest order, and when driven by a good radio receiver. will please the most critical. The users of the thousands of small, free-edge cone speakers sold during the past two a simple, inexpensive way to transform these speakers into reproducing mediums that will compare very favourably with any of the speakers recently placed on the market.

pected voltage, frankly confessed that constructional details of the small cone which excites the field magnet and also he did not know how many turns were speakers referred to, all of them being supplies B current for the receiver. constructed in this manner, or one A two-stage transformer-coupled ampli-Many constructors have had success similar. In all instances, the paper fier is also included in the cabinet, a with the charger built as specified, and cone is as large as permissible, exthese latter remarks are for the assist- tending down to the base of the speak- last stage. The eliminator must supance of the odd ones who from some er. At first thought it would seem the ply a comparatively heavy current, and tion is especially neessary when tins cause or other have not obtained the cone could not be made larger, because is therefore equipped with two UX281 of this fact. However, by using a cone half-wave rectifying tubes, and in adof the eccentric type, this obstacle can dition there is a ballast tube to combe overcome. With the peculiar shape pensate for variations in line voltage. DO not be tempted to dispense with of the eccentric cone, it need not be as The whole outfit operates by connection shellac on the laminations, for a large as the usual circular cone to with the A.C. mains. Needless to say, great deal of energy can be wasted if achieve the same result from a musical reproduction is very fine.

"In the table below the dimensions speaker, the cone conforming to this limitation should be chosen. For best results, the cone should be constructed of the special paper made for this purpose. However, any paper heavy enough to be self-supporting will serve quite well.

"The paper should be spread out on a smooth surface, and secured by a THE following method of improving tack in each corner. The circular outcone speakers of small size is taken line 'D' is then drawn with a pencil. face of the paper, using a large bluntpointed nail as the scratching tool. casting, the listener using a speaker This line must be scratched quite deep: care being taken to see that the paper is not cut through, however. The paper is glued together along lines 'A' and 'B,' and the outer edge of the resulting cone is then bent back to about a 45degree angle along line 'E,' thereby making it self-supporting. Finally, the small cone 'F' is glued to the apex of the large cone, which will then be ready for use.

"The following dimensions will be found suitable for the respective sizes of speakers:-

Diam.	Line	Lines
Cone.	'H' to 'G.' 'A-	H' and 'B-H.'
Inches.	Inches.	Inches.
20	8	2
22	83	$2_{rac{1}{4}}$
24	$9\frac{1}{2}$	24
26	$\mathbf{10^{\frac{3}{8}}}$	28
28	$11 ilde{1}$	3 *

"The distance from 'E' to 'D' is halfinch regardless of the size of the cone; and the small apex cone 'F' is also of the same dimensions in all cases.

"The improved reproduction obtained by the use of the larger cone will repay the builder many times over for the time spent in remodelling the speaker."

Tips and Jottings

The Double-Roll Loud-Speaker.

MEGOHM" will be pleased to hear from constructors of this speaker as to its performance. It is undoubtedly capable of very fine reproduction, giving more even amplification through the scale than is the case with many speakers.

A Coil-Driven Loud-Speaker.

VERY fine example of the dynamic or coil-driven loud-speaker is now years will be interested in learning of being demonstrated at the International Radio Company's premises. The Kolster Power Wellington. Speaker is enclosed in a handsome console cabinet with grille and gauze front. In addition to the speaker it-

"The drawing will serve to show the self, there is included a B eliminator, $7\frac{1}{2}$ watt tube being employed in the

Radio Parts Direct From Factory.

PHE General Radio Company, Cambridge, Mass., U.S.A., recently instituted a system of dealing direct with the consumer, and as they manufacture many lines of interest exclusvery difficult to acquire.

Paint Earth Plate Contacts.

WHEN an earth wire is soldered to a metal plate to form a buried earth plate, the joint should be thickly painted or tarred in order to lengthen the life of the joint. This precauor thin iron plates are used.

Holes in Sheet Metal.

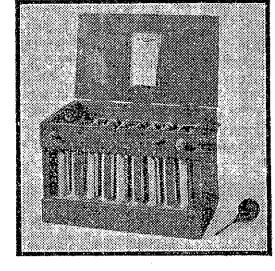
DIFFICULTY is sometimes experienced in drilling holes in sheet metal used for interstage screening, especially if the material is thin. As a rule it will be found easier to punch the hole; provided a soft metal such as copper or aluminium is used there is no need for any special tool, as a rod of steel or even brass with one end filed square will serve quite well. It is essential, however, that the sheet ively to experimenters, an opportunity in which the hole is to be made is presented to the latter of obtaining should be rested on the end grain of apparatus that would otherwise be a piece of hard wood or similar material.

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