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To increase a reamer to size when worn, burnish the face of each tooth with a hardened burnisher made easily from a three-cornered file nicely polished on the corners. This will increase the size from 2 to 10 thousandth in diameter. Then hone back to the required size.

Tempering Liquid.

To 6 quarts of soft water put in 1 oz. of corrosive sublimate, and common salt, two handfuls. When dissolved, it is ready for use. The first gives toughness to the steel, while the latter gives hardness. (Remember this is a deadly poison)

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