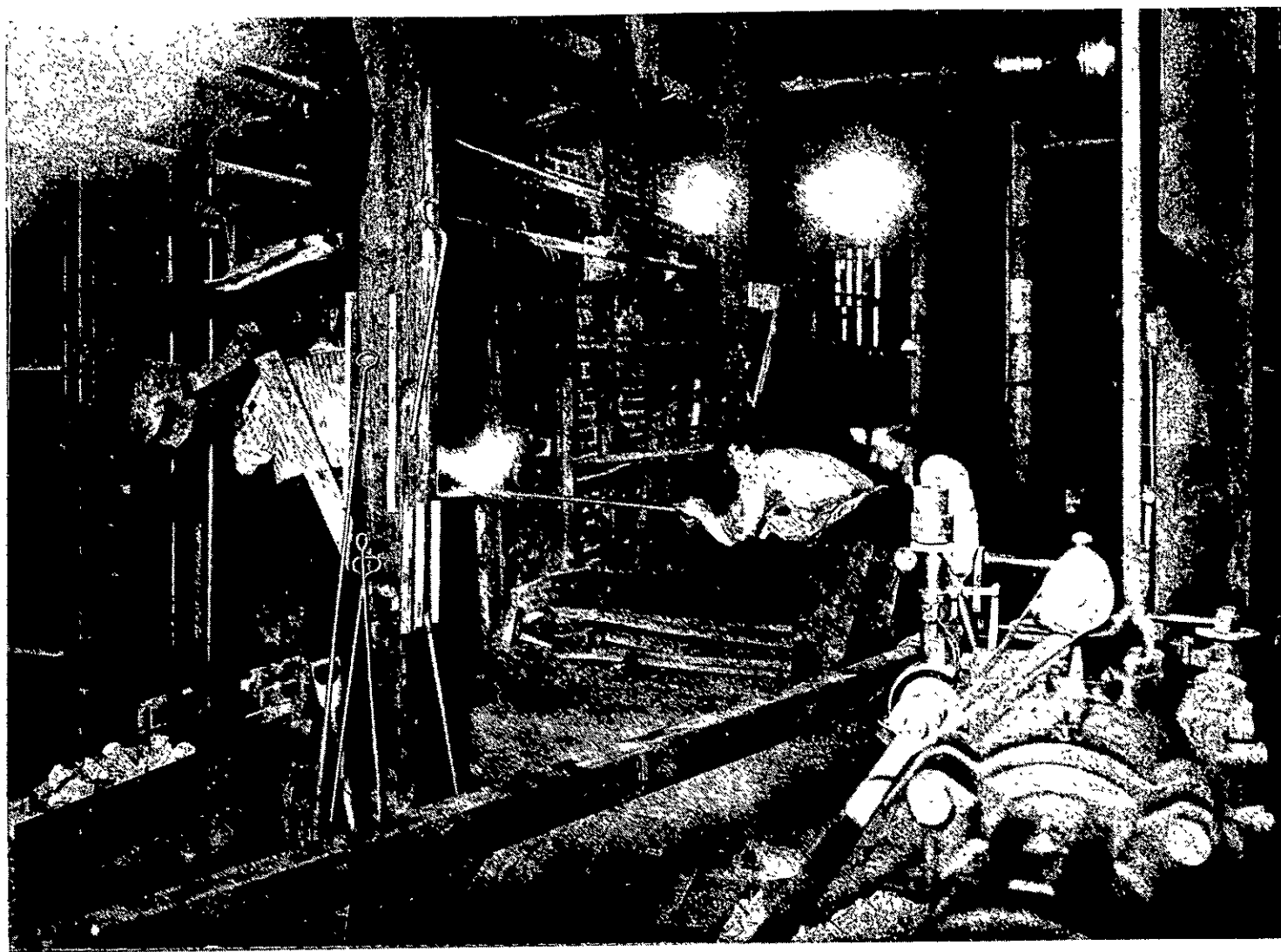
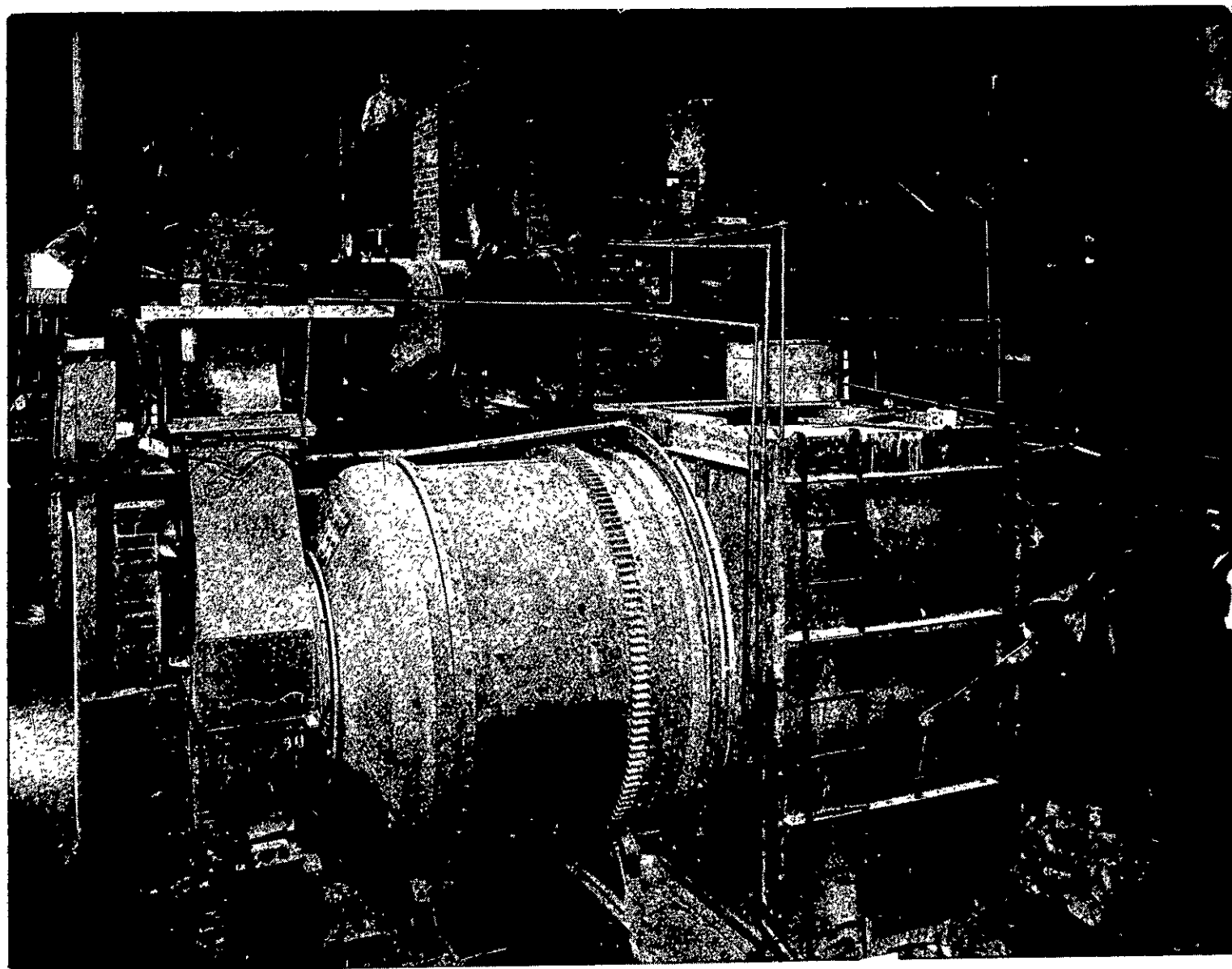


NEW DIRECT IRON PROCESS.



"RABBLING" THE HEARTH.



GENERAL VIEW OF PLANT.