# Session II. 1906. N E W $\,$ Z E A L A N D.

# STATE COAL-MINES

(REPORT ON THE WORKING OF) FOR THE YEAR ENDING THE 31st MARCH, 1906.

Presented to both Houses of the General Assembly in accordance with the requirements of Section 108 of "The Coal-mines Act, 1905."

Mr. James Bishop, Manager of State Coal-mines, to the Under-Secretary for Mines, Wellington.

Sir,—

I have the honour to submit my annual report on the State Coal-mines for the year ending 31st March last.

#### POINT ELIZABETH COLLIERY.

In previous reports I have dealt somewhat fully with the physical features of the reserves on which this colliery has been opened, as also with the peculiarities hitherto met with in the course of the underground development.

In this connection a disappointing feature has been the thinning of the coal-seam now being operated on as the workings advanced towards the rise of the field. This, taken in conjunction with the system of faults known to exist in the region, has demanded constant and careful attention being given to exploratory work in order that the colliery may be maintained in a position to cope with the trade, and increase the output of coal as demand arises.

The principal work done in this direction during the year comprises boring by diamond drill, extending new headings underground, and the examination of surface outcrops. In all, 2,200 ft. of boring has been done, one bore having been carried to a depth of 1,600 ft., proving a number of seams, two of which are workable and can be developed later on. The result of the boring is not conclusive as regards the lower or Moody Creek seams, and further boring will be required before deciding the position of works required to develop these coals.

The outcrops examined on the outlying part of the reserves show seams varying in thickness from 2 ft. to 20 ft., the latter being of a high-quality bituminous coal. These seams will be further examined, and their position ascertained by survey at the very earliest opportunity.

# Underground Development.

The developments underground have been continued on the lines indicated in my last year's report.

The dip headings in Nos. 1 and 2 sections are being continued. The former has reached a distance of 16 chains, and the latter 33 chains. In both sections the coal has maintained an average thickness of 10 ft., and is of excellent quality.

#### Coal-winning.

The quantity of coal raised during the year amounts in the gross to 131,816 tons 8 cwt., made up of 85,493 tons 9 cwt. from No. 1 section, 44,464 tons 7 cwt. from No. 2, and 1,858 tons 12 cwt. from No. 3.

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Nos. 1 and 2 have produced coal from both rise and dip workings, No. 3 from the rise only, and as the same indications of thinning have been met with as in Nos. 1 and 2, work in this direction will not be continued, but steps will be taken to test this part of the colliery to the dip.

#### Surface Works.

The whole of the surface works and machinery have been maintained in efficient working-order, and a new hauling plant has been erected at No. 1 tunnel, to enable coal to be raised from the new dip

workings.

The alterations and additions made at the storage-bins and tipping-platform have proved most satisfactory, for by means of the distributing-belts the storage can be filled to the maximum holding-capacity at the smallest possible cost for labour, and the same applies to the tipping-machines recently erected, which are capable of dealing with the largest possible output with a minimum of labour.

#### Future Developments.

The development-work now in hand consists of the erection of a powerful haulage-engine and air-compressing plant. The former is to deal with an output of 1,000 tons daily from the dip workings, and the latter to supply compressed air for pumping and auxiliary haulage engines.

In addition to the above plant, it will be necessary at an early date to proceed with the installation of a new and powerful ventilating-fan, capable of producing at least twice as much air as is now done by the two fans in use. This installation is necessary for the ventilation of the rapidly extending dip workings now opening, and to give air for the development of the underlying seams.

For the working of the lower seams cross-measure tunnels will be required to connect with the present seam, from which all the coal will be raised to the surface.

It may also be found necessary to increase the storage-capacity of the bins as a further means of preventing stoppage of the mine and delays to shipping.

#### Accidents.

There have been a number of minor accidents during the year, and some which may be classed as serious, but no fatality. However trivial accidents may be, they generally cause some loss of working-time to the employees, and are the cause of increased cost to the industry.

### Harbour and Shipping Facilities.

It is gratifying to be able to state that steps are being taken to improve the facilities for handling the coal at the port.

At present the Railway Department is pushing on the erection of a new portable hydraulic crane; it is also intended to alter the present cranes to portable ones.

The General Manager of Railways has prepared a comprehensive scheme embracing extended sidings, strengthening of wharf, and removal of buildings now blocking the work of the port. When this is given effect to, and with some additions to rolling-stock, the equipment of the port will be reasonably complete.

#### SEDDONVILLE COLLIERY.

In my last year's report on this colliery reference was made to the extension of the workings to the south of Chasm Creek, where for some time prospecting operations had been carried on, and for the connection of which with the haulage system it was necessary to bridge the above-named creek and extend the haulage-rope. These works were completed during the Christmas holidays, 1905. The creek is spanned by a substantial bridge, and the haulage has been extended into the main heading south of the creek.

The coal in this new district at the time the rope was extended had proved very good in parts, but, like the area on the north of the creek, it has been subject to severe disturbance, and will in consequence produce a considerable percentage of crushed coal, although it will probably prove on the whole superior to any coal worked from north of the creek.

# Additions to Plant.

In order to meet requirements of the Railway Department for screened coal, it was decided to erect appliances for screening and sorting the coal into three classes—lump, nuts, and peas. The system has undoubtedly enabled a very fine class of screened coal and nuts to be produced, and it is hoped that the output of these classes will be found acceptable to the Railways and consumers generally, thus keeping the mine fully employed.

## Coal raised.

The colliery has produced 46,085 tons during the year, most of which has been taken by the Railways.

#### Future Developments.

It is hoped that the field south of Chasm Creek, in which direction developments are being extended, will prove more extensive in hard coal than the field on the north. It is, however, too much to expect the coal to continue uniformly hard; it will therefore be necessary to keep exploration-work well ahead.

In connection with the developments now being considered, which is practically opening a new mine (as will be seen by reference to the plan), a new ventilating-fan has to be installed, and a fan of a new type, known as the "Sirocco," has been selected, and will soon be on the ground and erected.

For the utilisation of the small coal, the briquette plant referred to in last year's report is in course of erection at Westport, a site having been chosen at the port in preference to the mine. The starting of this plant should have a beneficial effect on the working of the colliery, and improve the commercial aspect of the concern.

It has been the aim of the management to keep down cost of production, but in consequence of the frequent interruptions to work and smallness of the output, the costs have been higher than if given

a regular and greater output.

In concluding my report on the collieries, permit me to say that the officers have discharged their duties most satisfactorily, and in the discharge of my duties I have received valuable assistance from the Consulting Engineer.

The Under-Secretary, Mines Department, Wellington.

I have, &c., James Bishop, Manager.

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Hulks Working Account	:	909 18 11				
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Jas. McGowan,
Minister of Mines.

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State Coal-mines Office, Wellington, 12th July, 1906. Louis H. Ellers, Accountant. P. Heyes, F.S.A.A. Eng., Inspecting Accountant.

£244,824 9 11

BALANCE-SHEET OF THE STATE COAL-MINES FOR THE YEAR ENDING 31ST MARCH, 1906.

The Hon. the Minister of Mines.

Audit Office, 23rd August, 1906.

The Coal-mines Act, 1905," in section 108 of the provisions for State coal-mines, requires that, with respect to each coal-mine worked by the Minister, he shall cause a balance-sheet to be prepared, together with a statement of accounts, and such balance-sheet and statement of accounts to be submitted to the Audit Office for audit. There should accordingly be submitted two balance-sheets, one for the Point Elizabeth Mine and one for the Seddonville Mine. The balancesheet submitted, being one balance-sheet for the two mines, does not comply with the statutory requirement, and cannot be audited or certificated as doing so.

> J. K. WARBURTON, Controller and Auditor-General.

Hon. the Minister of Mines, Wellington. In reply to the memorandum of the Controller and Auditor-General on the State coal-mines. balance-sheet, I have to say that the balance-sheet and statements have been audited and found correct. The balance-sheet fully complies with all the requirements of "The State Coal-mines Act, 1905," section 108, with respect to each coal-mine.

In accordance with subsection (d) of section 108, the balance-sheet has been submitted to the Audit Office for audit, but the Controller and Auditor-General objects to certify on a question as to the form, which cannot be overcome. There is no alternative, therefore, but that the balance-sheet as submitted be presented to Parliament.

P. HEYES,

3rd September, 1906.

Inspecting Accountant.

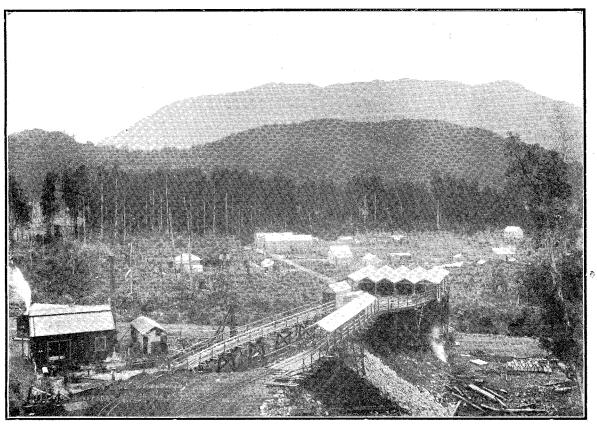
#### REMARKS ON THE STATE COAL-MINES ACCOUNTS.

THE capital outlay on the Port Elizabeth Colliery is	•••			£38,026	6s. 11	d.
The capital outlay on the Seddonville Colliery is	• • •	•••		£31,672	9s. 10	đ.
On the General Profit and Loss Account—that is, the	he res	ult of operati	ons			
of both mines conjointly—the net profits are	•••		•••	£14,647	10s. 4	d.
The Point Elizabeth Colliery Profit and Loss Account	t show	s net profits	•••	£21,313	14s. 11	d.
The Seddonville Profit and Loss Account shows a los	s	•••	•••	£3,838	19s. 1	d.
The net profits realised on Point Elizabeth Colliery of 3s. 2.5d. per ton on the coal sold.	ver all	expenses equ	ıals			
The net profit realised on the entire operations of expenses equals 1s. 1.2d. per ton on the coal sold.	both	mines over	all			
The sales realised an average return—				:		
On the coal from Point Elizabeth Colliery, of	***			18s. 4·9d.	per to	n.
On the coal from Seddonville Colliery, of		••••	•••	14s. 9·5d.	per to	n.
		Loui	в Н	. EILERS,		
12th July, 1906.				Account	ant.	

Approximate Cost of Paper .- Preparation, not given; printing (2,250 copies), £ 8 13s.

By Authority: JOHN MACKAY, Government Printer, Wellington .-- 1906.

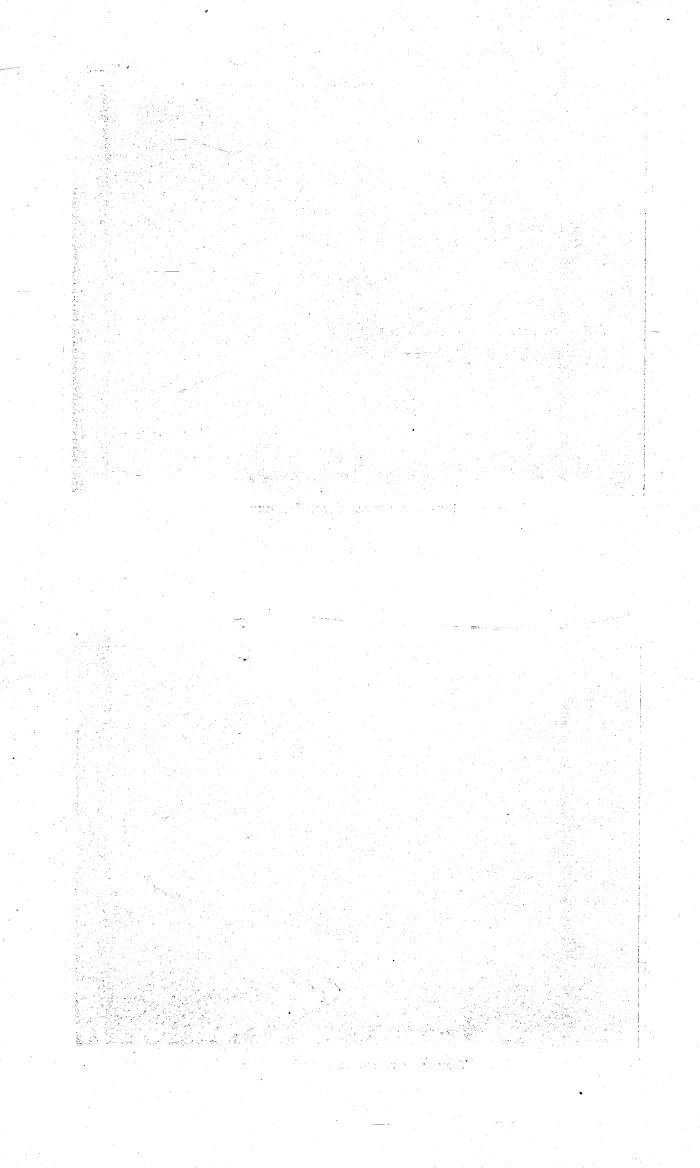
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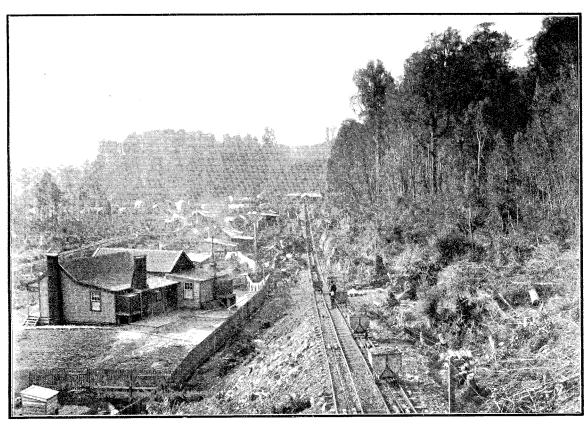


BINS, SEDDONVILLE STATE COAL-MINE.

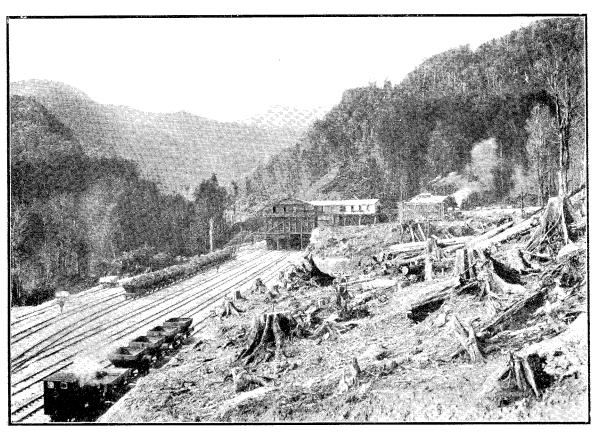


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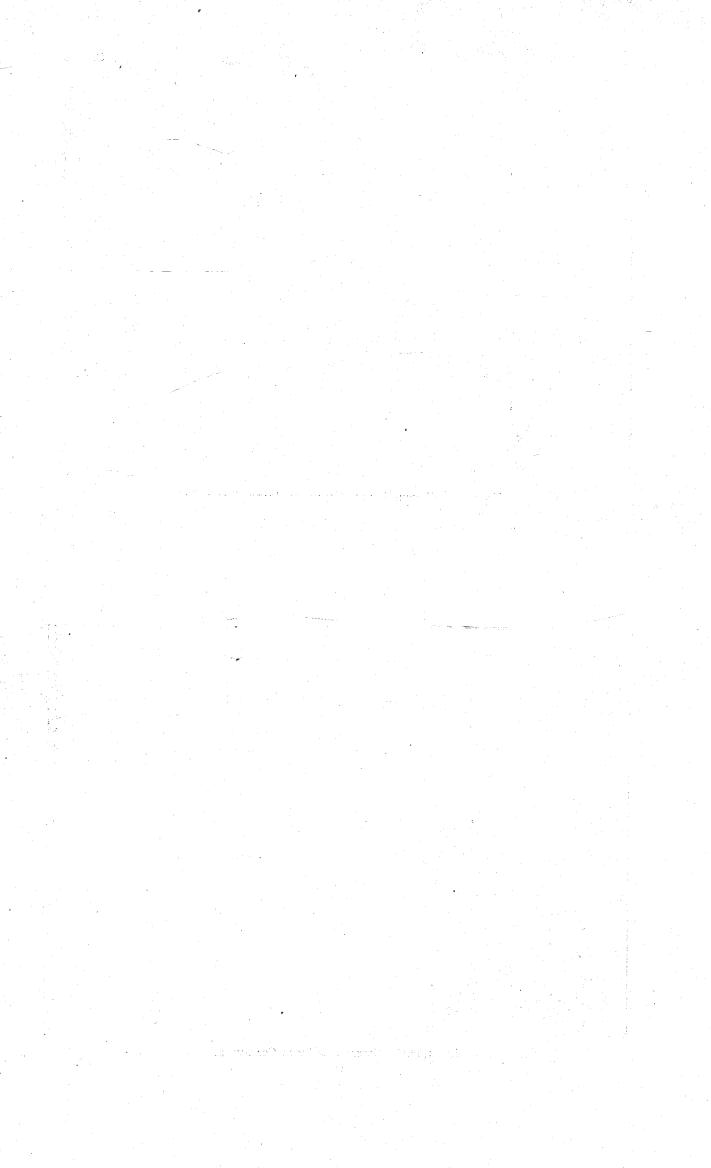




Manager's House, Point Elizabeth State Coal-mine.



BINS, POINT ELIZABETH STATE COAL-MINE.



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